



**Product Data Sheet &
General Processing Conditions**

**RTP 199 X 85860 B
Polypropylene (PP)
High Gravity Compound**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	2.50	2.50	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0070 - 0.0090 in/in	0.70 - 0.90 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	0.4 ft-lbs/in	21 J/m	D 256
unnotched 1/8 in (3.2 mm) section	1.8 ft-lbs/in	96 J/m	D 4812
Tensile Strength	3100 psi	21 MPa	D 638
Tensile Elongation	0.5 - 1.0 %	0.5 - 1.0 %	D 638
Tensile Modulus	0.95 x 10 ⁶ psi	6550 MPa	D 638
Flexural Strength	5200 psi	36 MPa	D 790
Flexural Modulus	0.82 x 10 ⁶ psi	5654 MPa	D 790

THERMAL

Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635
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PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	375 - 450 °F	191 - 232 °C
Mold Temperature	90 - 150 °F	32 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C